

# Lockout-Tagout Posted Procedure



<b>ID#:</b> Leistriz Extruder <b>Created:</b> 9/5/2006 10:32:56 AM <b>Revised:</b> 9/14/2006 9:27:56 AM	<b>Facility:</b> C-10	<b>Location:</b> Research Complex - Engineering
<b>Emergency Info</b> Hazards - 3 Augers. South end of machine may be hot.		

## 2 Lockout Points

### Lockout Application Process

1. Switch off the feeders. 2. Bring speed down to zero 3. Turn off power to E-1. 4. Turn off power to E-2. 5. Apply locks.



Energy Source	Location	Method	Device
<b>Electrical</b> Primary Feed	Bottom left corner of blue box.	Set lock to off position	Lock
<b>Electrical</b>	Center of right side panel on the off-white box.	Set to off position.	Lock

### Lockout Removal Process

1. Ensure all tools and items have been removed. 2. Confirm that all employees are safely located. 3. Verify that controls are in neutral. 4. Remove lockout devices and reenergize machine. 5. Notify affected employees that servicing is completed.